

# TECHNICAL DATA SHEET

## Primer No. 6 Primer

### Description

This is a specially formulated silicone based primer for use with a wide range of CHT 1K Condensation / Moisture curing RTV silicone sealants. This primer imparts good adhesion to most metals. It is recommended as a primer for use on non-porous surfaces. For all new applications, it is recommended that customers carry out small-scale tests to determine the suitability of the primer and the strength of bond produced.

### Key Features

- Aerospace approved
- Suitable for use with CHT adhesives
- Suitable for non porous surfaces
- For use with most metals

### Key Applications

- Rolls Royce MSRR1064

### Application

Primer for condensation cure 1 part adhesives on metal substrates. Not suitable for polycarbonate and acrylic

### Use and Cure Information

This primer contains solvents which are classified as hazardous under current regulations. Users should read the Safety Data Sheets for this product carefully before use. Surfaces to be bonded should be dry and free from grease, oil, dust and release agents. Non-porous substrates, should be solvent degreased prior to application. The primer should be applied with a lint-free cloth or paintbrush and allowed to dry thoroughly at room temperature for a minimum time equal to the tack free time given in this document, before applying the sealant. Drying should be carried out in a well-ventilated area. Do not leave longer than 2 hours. The drying/curing time is dependent on the ambient temperature and humidity. Heat should not be applied to accelerate the drying cycle. Over-application of the primer will result in poor adhesion. As a guide, one litre of Primer should be sufficient for approximately 15 m<sup>2</sup>. It is absolutely important to check the compatibility in preliminary tests if unknown substrates are used.

### Health & Safety

#### Safety

Please observe the safety data sheets and the safety statements on the container labels when handling our products. The dangerous goods regulations and the accident prevention regulations of the professional associations must be particularly observed. Keep the safety data sheet of the applied product at hand since it provides useful instructions for the safe use and disposal of the product as well as for actions to be taken in case of accidents.

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Property	Test Method	Value
<b>Uncured Product</b>		
<b>23 +/- 2°C and 50 +/-5% humidity</b>		
Color		Pale Yellow
Cure Profile		23+/-2°C and 50+/-5% humidity
Density	BS ISO 2781	0.83 g/cm3
Flash Point °C	BS 2000-34	28 °C
Odour		Alcohol
Rheology		Liquid
Tack Free Time / Skin Formation at 23°C/73°F		15 min
Viscosity Mixed	Brookfield	1 cP
<b>Storage</b>		
Max Storage Temperature		25 °C / 77 °F
Min Storage Temperature		5 °C / 41 °F
Shelf Life		18 mths

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