

## QLE 1039 Coating

### Description

This elastomer is designed for fabric, textile or cloth coating applications where a tough coating and excellent adhesion is needed.

### Key Features

- 100% solids
- Long open time
- Excellent adhesion
- Tough, resilient coating

### Application

Fabric, textiles and cloth coating applications

### Use and Cure Information

#### Important

The "A" part of this elastomer contains the platinum catalyst; great care should be taken when using automated dispensing equipment to not cross-contaminate systems.

#### Mixing

Both the "A" and "B" parts should be well stirred to ensure the material is uniform. The elastomers should be mixed by weight. Once they are mixed, the curing process begins. The gel time of the mixed material is listed under the typical properties. Fast curing gels should be dispensed utilizing automated mix and dispensing equipment. In order to achieve optimum performance, the same "A" and "B" side lot number should be used.

#### De-Aeration

Air trapped during mixing should be removed to eliminate voids in the cured product. Vacuum de-airing may be necessary to completely remove all entrapped air bubbles. To ensure proper de-airing, subject the mixed material to 29 inches mercury.

#### Storage and Self-life

This product is best when used within 24 months for the date of manufacture; see product label and/or the CoA for the specific "use by date". Product should be stored in its original, unopened container in an environment that does not exceed 38°C (100°F). Storage beyond the date specified on the label does not necessarily mean that the product is no longer usable. In this case, the properties required for the intended use should be checked for quality assurance reasons.

### Health & Safety

Please observe our safety data sheets and the safety remarks on our container labels when handling our products. The dangerous goods regulations and the accident prevention regulations of the professional associations must be particularly observed. Keep the safety data sheet of the applied product at hand since it provides you with useful instructions for the safe use and disposal of the product as well as for actions to be taken in case of accidents.

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### Property

#### Uncured Product

Color  
Color A  
Color B  
Cure Profile  
Cure Type  
Gel Time at 25°C/77°F  
Mix Ratio By Weight  
Rheology  
Self Bonding  
Specific Gravity A  
Specific Gravity B  
Viscosity A  
Viscosity B  
Viscosity Mixed

### Test Method

Brookfield  
Brookfield  
Brookfield

### Value

Blue  
Translucent  
Blue  
60 minutes at 150°C  
Addition  
>24 hr  
1:1  
Liquid  
Yes  
1.02  
1.02  
31,000 cP  
18,000 cP  
25,000 cP

#### Cured Product

##### 60 minutes at 150°C

Elongation at Break  
Hardness Shore A  
Tensile Strength  
Young's Modulus

ISO 37  
ASTM D 2240-95  
ISO 37

180 %  
44  
5.52 N/mm<sup>2</sup> / 800 psi  
470 psi