TECHNICAL DATA SHEET



HANSA SFA 11730 Hydride modified siloxanes

Description **Test Method** Property Value The crosslinkers of the HANSA SFA 11 series are Product polydimethylsiloxanes with Si-H groups on the chain, while the Transparent Color HANSA SFA 13 series additionally have terminal Si-H groups. Hydride content % 0.73 % Both materials are typically used in platinum catalyzed Non-Volatile Content crosslinking reactions with vinyl siloxanes in addition curing > 99 (%) elastomers. They can also be used in the synthesis of organo-Shelf Life 12 mths modified silicone products for a large group of applications. Ultralow cyclic content Yes Viscosity Brookfield 40 cP **Key Features** Crosslinker Uncured Product side-modification Good UV stability Cure Type Additon cure No shrinkage during crosslinking **Cured Product Key Applications** BS ISO 2781 0.97 g/cm3 Densitv Intermediate for addition curing formulations **Use and Cure Information** Solubility Solubility - Water insoluble

The preferred catalyst for the Hydrosilylation reaction is platinum

catalyst from the ALPA-KAT series. It is advised to determine the ratio of hydride functional siloxane and the desired reaction component beforehand. Especially when using filled system, a hydride excess is needed.

When handling Si-H containing materials make sure to use equipment with dedicated charging and vents systems to prevent contamination with other materials that promote side reactions and the generation of hydrogen gas. For more information see the MSDS.

Reactions of Si-H materials are usually exothermic and depending on the concentration of the Si-H material in the system. When producing organo-modified silicone products it is important to monitor the temperature early in the reaction step to avoid a potentially dangerous situation.

When formulating addition curing elastomers make sure that the platinum catalyst is not in the same component as the Si-H fluid.

All materials of the HANSA SFA 1 series are stable at ambient temperature under the exclusion of water.

Health & Safety

Si-H modified silicone compounds are reactive under certain conditions and care is required when handling these materials. They may evolve hydrogen on contact or when mixed with strong acids or bases; amines; primary or secondary alcohols and water in the presence of acids, bases, or catalytic metals; some catalytic and reactive metals; or metal salt forming compounds. When contacting these materials, Si-H compounds can rapidly evolve hydrogen gas and form flammable and explosive mixtures in air. Si-H products used in platinum-catalyzed addition-curing systems, such as Si-H elastomers, can also release flammable and explosive hydrogen gas if these products are combined with each other or with incompatible materials.

Revision Date 29 Apr 2021 Revision No 1 Download Date 14 May 2024

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